

### SERVICE INFORMATION

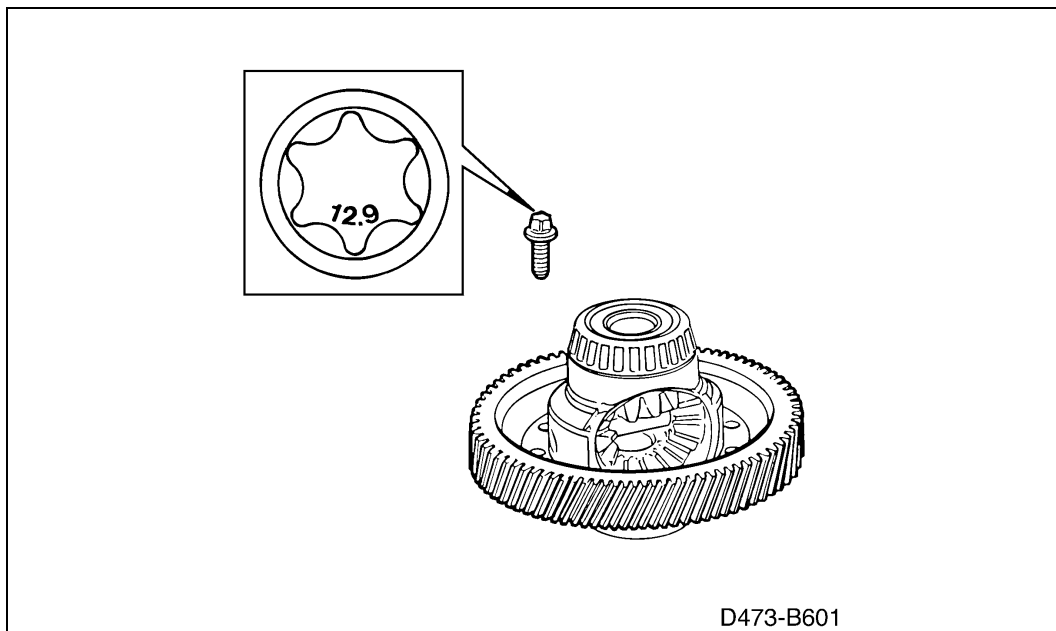
**Number:** 473-1539

**Year:** 1994

**Month:** AUGUSTIL

**Market:** ALL

### New bolts for final drive



### Cars concerned

Certain Saab 900 and 9000 M1994 cars with a manual gearbox.

### Background

The bolts for the crown wheel in the final drive are replaced by new bolts of better quality. This also applies when fitted as a spare part. The new bolts have "12.9" stamped on the head and are fitted from gearbox serial No. J58614, inclusive.

The tightening torque for the new bolt is  $20 \pm 3$  Nm ( $15 \pm 2$  lbf ft) +  $90^\circ \pm 10^\circ$ .

Thread locking fluid need not be used.

### IMPORTANT

Not not fit bolts of both new and old type in the same crown wheel. Always fit new bolts.

### Materials

87 41 712 Screw

