

**SERVICE INFORMATION**

**Number:** 631-1692 ED. 2

**Year:** 1997

**Month:** MAY

**Market:** ALL

**Amendment to Service Manual 6 "Front assembly and steering"**

**Background**

Some of the dimensions relating to the front assembly have been changed (see table).

**Front-wheel alignment (unladen car)**

Toe-in (measured at wheel rim)	mm (in)	1.5 ± 0.5 (0.06 ± 0.02)
Camber	Degrees (°)	-0.8 ± 0.8
Castor	Degrees (°)	1.95 ± 0.70 (1.60 ± 0.70 between chassis numbers T2000001 and T2006524)
Maximum permissible difference between right-hand and left- hand castor angle.	Degrees (°)	0.5

**Action**

Enter the amended figures in the table on page 026-1 of Service Manual 6 "Front assembly and steering" or refer to this Service Information. This also applies to Service Manual 0:2 "Technical data".