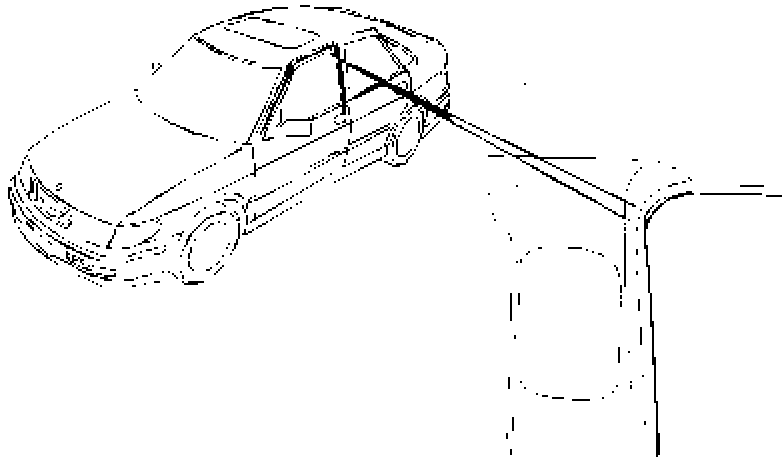


SERVICE INFORMATION

Bulletin Nbr: 831-2109
Date:.....March 1999
Market: US, CA

Door weather seal fits poorly at top of B-pillar



D831B620

Cars affected

X2005541 - X2008765 and X2020139 - X2025932 (M99)

Background

The top rear corner of the door weather seal may fit poorly on certain cars. The lip on the door seal may not fit the radius on the B-pillar trim, which can give rise to a gap of up to 15 mm in the lip. The following measures should be taken after customer complaint.

There are two different procedures, A and B, depending on the model year and VIN.

Parts required

51 17 411 Door weather seal, LH, with a white mark in the centre of the radius. (CA: 30580128)

51 17 429 Door weather seal, RH, with a blue mark in the centre of the radius. (CA: 30580129)

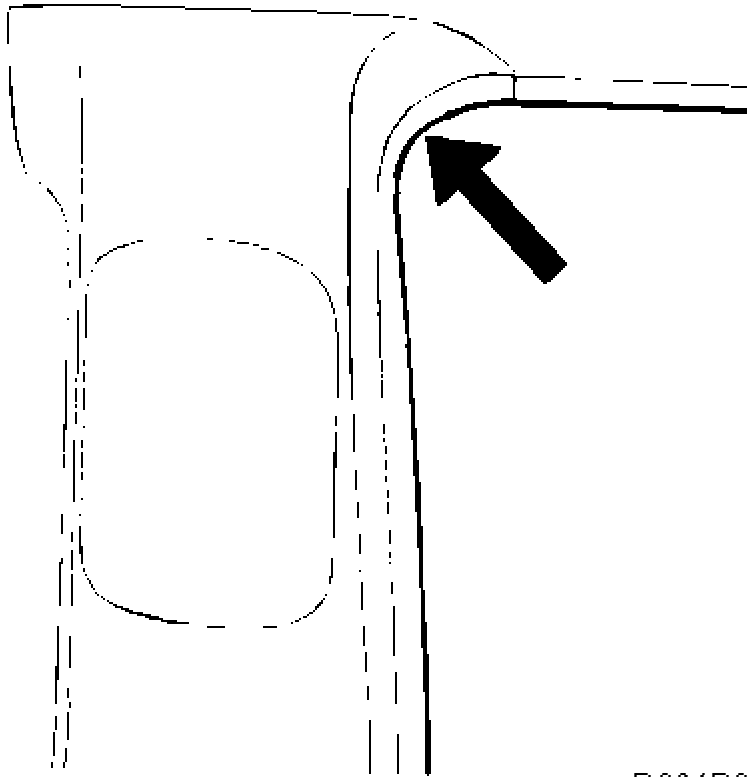
43 33 589 Plastic plug (CA: 30550507)

Procedure

A Weather seal fastened with butyl tape in B-pillar trim radius

The weather seal is fastened to the B-pillar trim radius with butyl tape on cars with VIN W2060812 - W2068747 (M98) and X2005541 - X2008505 (M99).

1. Open the door and remove the scuff plate and door weather seal.



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2. Remove any remains of the butyl tape from the B-pillar trim.
3. Fit the new weather seal. Start in the top rear corner with the colour marking in the centre of the radius.

Important

White colour marking signifies left door weather seal.

Blue colour marking signifies right door weather seal.

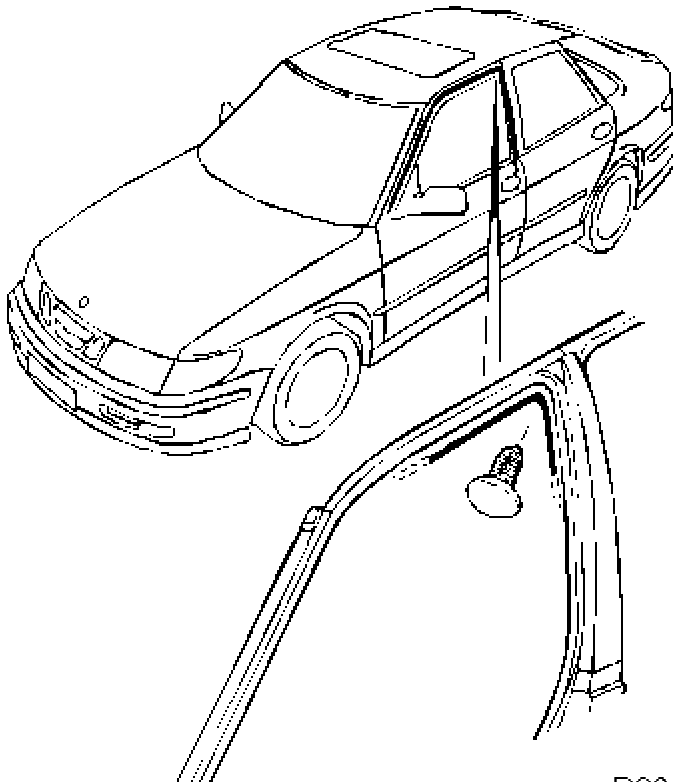
Fit the rest of the seal.

4. Wash off the colour marking with water.

B Weather seal fastened with plastic plug in B-pillar trim radius

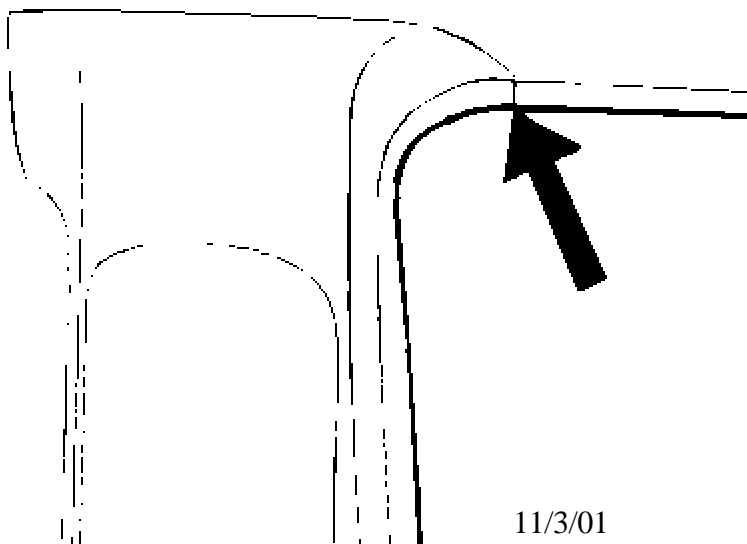
The weather seal is fastened to the B-pillar trim radius with a plastic plug on cars with VIN W2068748 - W2069663 (M98), X2008506 - X2008765 (M99) and X2020139 - X2025932 (M99).

1. Open the door and remove the scuff plate.
2. Remove the plastic plug securing the door weather seal to the top rear corner of the B-pillar trim and remove the door weather seal.

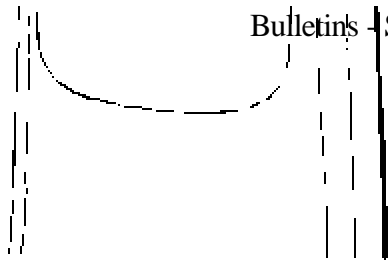


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3. Position the new weather seal with the colour marking towards the roof just where the radius starts.



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SI/MI - (831-2109) Door weather seal fits poorly at top of B-pillar

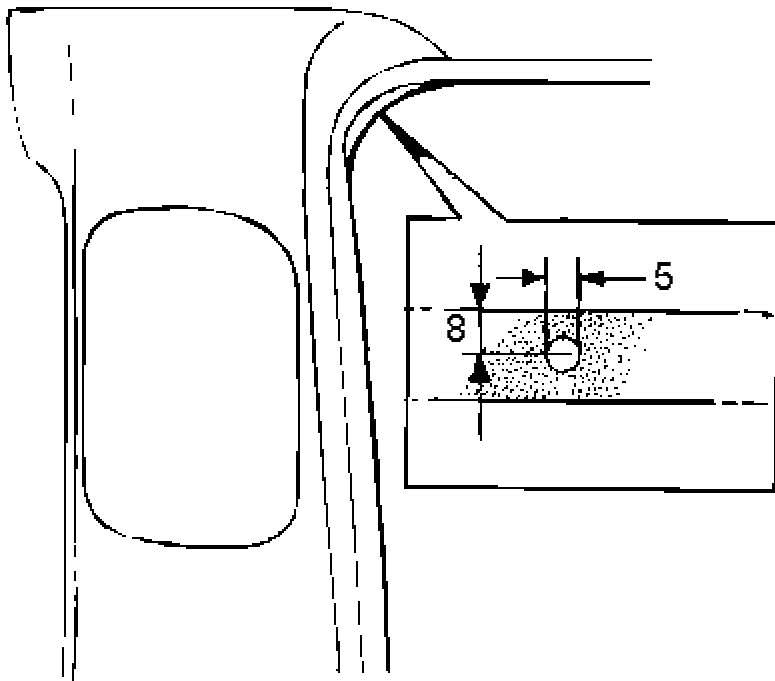
D831B623

Important

White colour marking signifies left door weather seal.

Blue colour marking signifies right door weather seal.

4. Make a 5 mm hole, 8 mm in from the edge of the lip, to correspond with the hole in the B-pillar trim.



D831B624

5. Fit the plastic plug.

6. Fit the rest of the seal.
7. Wash off the colour marking with water.
8. Fit the scuff plate.

Warranty/Time Information

Failed Object: 84463

Fault/Reason code: 78

Location code: 09 (US = 3/4/5)

Warranty Type (US): 01

Repair/Action code: 01

Labour Operation (US): straight time 0.2 hrs.

(CA: R/Side C1080; L/Side C1081 0.2 hrs.)