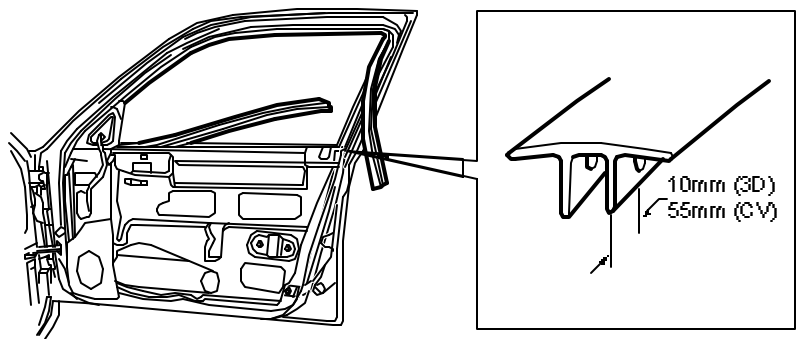


SERVICE INFORMATION	
Bulletin Nbr:	844-1784
Date:SEPTEMBER 1997
Market:	ALL

Internal Front Door Window Seal is Coming Loose



D843B001

Cars concerned

Saab 900, 3-door (3D) and Convertible (CV)

Background

The internal window seal on some cars can lift up a few mm at the rear edge. Follow the directions below to rectify this complaint.

Materials

Screw (2): 79 75 535 (CA: 30509241)

Procedure

1. Push down the door strip to the correction position. Remove the door panel.

2. Lower the window.

Important

Protect the window from drilling damage by putting a putty knife (or something similar) between the internal window seal and the window.

3. Drill a 2 mm hole approximately 10 mm (on 3-door) or approximately 55 mm (on Convertible) from the rear of the internal window seal.

Drill through both seal and flange.

4. Secure the seal with a screw, part number 79 75 535.
5. Refit the door panel.

Warranty/Time Information

Failed Object: 84422

Diagnostic trouble code: 07

Location code: 09

Repair/Action code: 05

Labour operation/time: 0.2 for each side, total max. 0.4.

(CA: Left side B7876 0.2, Right side B7866 0.2)