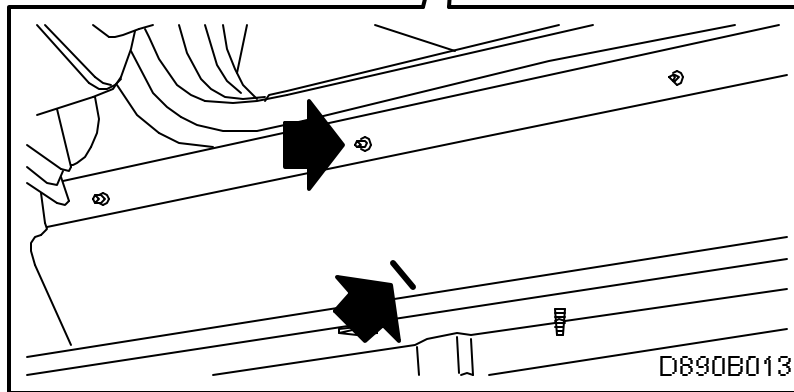
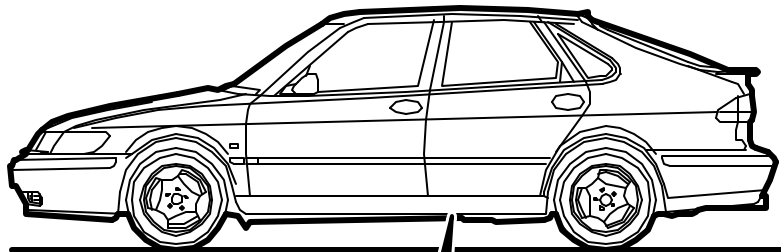


MODIFICATION INSTRUCTION	
Bulletin Nbr:	890-2264
Date:Juni 2000
Market:	US,CA

Damage to paintwork on sill under rear left door



Customer satisfaction campaign 118 05

Cars in stock must be remedied before delivery.

A personal communication must be sent to the owners of cars already delivered requesting them to get in touch with the nearest Saab garage as soon as possible to have the fault rectified.

Cars affected

Saab 9-3 5D M00 within VIN interval Y2039620 - Y2041103.

Background

The sill under the rear left door has been scratched in production. The scratch is 2 cm long and is located under the third weld screw from the bottom.

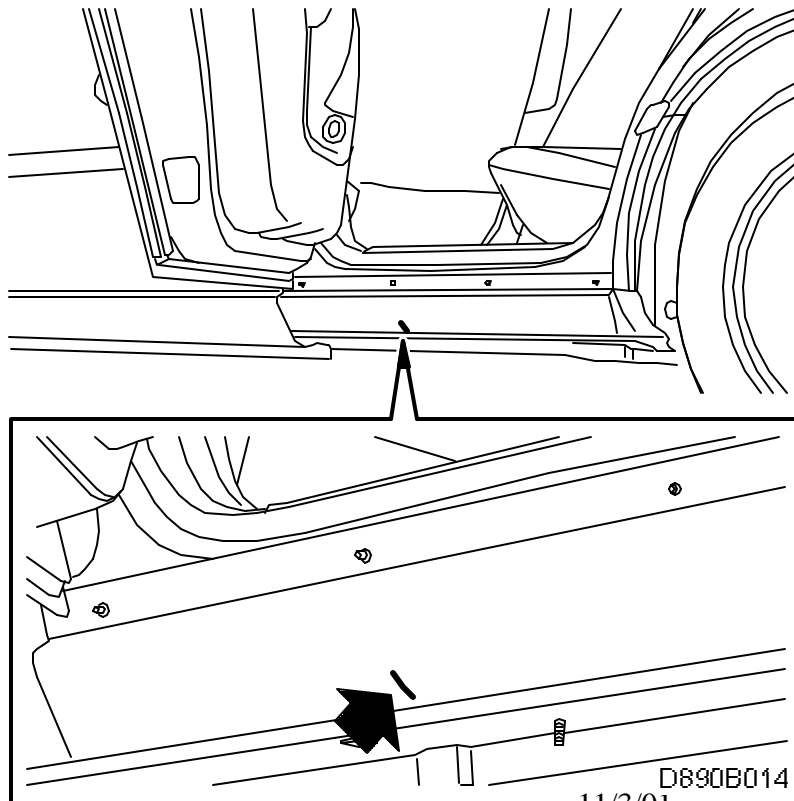
Symptom description

Damage to paintwork on sill under rear left door.

Parts required

- 400 108 569 Cirrus white
- 400 108 403 Imola red
- 400 108 635 Black
- 400 108 668 Ambassador blue
- 400 108 767 Scarab green
- 400 108 486 Cayenne red
- 400 108 460 Midnight blue
- 400 108 874 Cosmic blue
- 400 108 429 Silver
- 400 111 209 Frost grey
- 400 126 827 Sun green
- 400 126 801 Morell red
- (16) 30 04 736 Standox etching primer
- (16) 30 15 815 Cleaner Teroson FL T875

Procedure



Check box A2 on the modification identity plate before proceeding. Continue as follows if the box is not marked.

1. Remove the left-hand scuff plate, see WIS - Exterior - Adjustment/replacement - Outer scuff plate 5D and Outer scuff plate sports package/Aero 5D.
2. Thoroughly wipe the damaged area with cleaning agent, Cleaner Teroson FL T875.
3. If the damage has penetrated down to the ED layer or the metal, Standox etching primer must be applied to the damaged area. Allow the primer to air-dry for 10 minutes.
4. Apply the base paint to the damaged area and allow it to air-dry for 10 minutes.
5. Apply clear enamel to metallic base paint. Do not apply clear enamel to solid paints.
6. Fit the scuff plate, see WIS - Exterior - Adjustment/replacement - Outer scuff plate 5D and Outer scuff plate sports package/Aero 5D.

Note

The paint does not need to dry before fitting the scuff plate.

Marking the modification identity plate

After carrying out the procedure, box A2 on the modification identity plate must be marked. Mark the box with the number "7" if the procedure was carried out by the importer or with the number "8" if carried out by the dealer.

Warranty/Time information

See separate information.