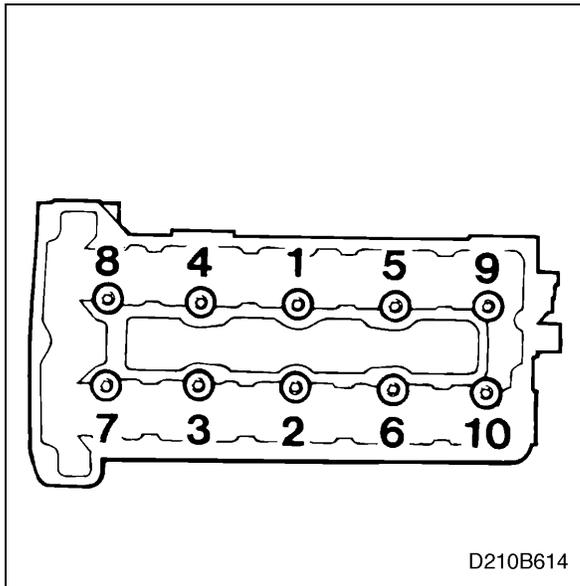


SERVICE INFORMATION

Number: 210-1714
Year: 1996
Month: DECEMBER
Market: ALL

Changed tightening torques for cylinder head bolts



Cars concerned

All M94- cars with a 4-cylinder engine.

Procedure

The tightening torques for the cylinder head bolts have been changed due to difficulties in getting the tightening torque to remain stable. The new tightening torques are as follows:

Tightening torques for the cylinder head bolts		
	Nm	lbf ft
Stage I	40	30
Stage II	60	44
Stage III	Tighten a further 90°	

The new tightening torques can be inserted to advantage in the following service manuals:

- 0:2 "Technical Data" M1994-97 page 26.
- 2:1 "Basic engine B206/B234/B204" M1994- pages 022- 13, 210-10, 211-4, 215-4.