

MODIFICATION INSTRUCTION

Number: 522-2118
Year: 1999
Month: SEPTEMBER
Market: US/CA

Noise during braking

Customer satisfaction campaign 118 17

Cars in stock must be rectified before delivery.

A personal communication must be sent to the owners of cars already delivered requesting them to get in touch with the nearest Saab garage as soon as possible to have the fault rectified.

Service directive 118 15

Cars in stock must be rectified before delivery.

Cars already delivered must be rectified in connection with a scheduled visit to the garage for service or repairs.

Cars affected

Saab 9-5 model year 2000 (M00) up to and including VIN Y3002690

Background

The bolts for the front brake calipers have been replaced in production with bolts of higher quality. The old bolts may cause noises during braking.

Parts required

49 40 904 Bolts (4 pcs.)

16-30 06 764 Mercasol

Procedure

This procedure must be carried out on both front brake calipers.

- 1 Raise the car.
- 2 Remove the upper brake caliper retaining bolt.

▫

- 3 Fit and tighten a new bolt to torque.

Tightening torque 117 Nm (87 lbf ft)

- 4 Remove the lower brake caliper retaining bolt.

- 5 Fit and tighten a new bolt to torque.

Tightening torque 117 Nm (87 lbf ft)

- 6 Apply Mercasol spray to the bolts.

7 Repeat steps 2-6 on the other side

8 Lower the car.

Warranty/Time information

See separate information.